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Astm e 165-12 pdf

Download and view ASTM E165-E165M - 12 Standard Practice for Liquid Penetrating Examination for General Industry. com PDF for free 1. Area 1.1 This practice covers procedures for penetrating examination of materials. Penetrating tests are a non-destructive testing method for detecting discontinuities that are open to the surface, such as cracks, seams, vaults, cold enclosures, shrinkage, laminations, through leaks, or lack of fusion and is applicable to in-process, final and maintenance tests. It can be used effectively in the examination of nonporous, ferrous and non-ferrous metallic materials, and non-metallic materials such as non-scene or totally densified ceramics, as well as certain nonporous plastics, and glass. 1.2 This practice also provides a reference: 1.2.1 By which you can review a liquid penetrating examination process recommended or required by individual organizations to determine its applicability and completeness. 1.2.2 For use in the preparation of specifications and procedures of the process that treat the liquid penetrating tests of parts and materials. An agreement is recommended by the client requesting penetrating inspection. All areas of this practice may be open to an agreement between the cognizant engineering organization and the supplier, or specific direction of the cognizant engineering organization. 1.2.3 For use in the organization of facilities and personnel interested in liquid penetration tests. 1.3 This practice does not indicate or suggest criteria for evaluating the indications obtained by penetrating tests. It should be noted, however, that after finding indications, they should be interpreted or classified and then evaluated. For this there must be a specific code, standard or agreement to define the type, size, location and direction of the indications considered acceptable, and those considered unacceptable. 1.4 Units— The values indicated in units if or inch units should be considered separately as standard. The values indicated in each system may not be exact equivalent; therefore, each system will be used independently of the other. The combination of values of the two systems can result in a non-compliance with the standard. 1.5 This rule is not intended to address all security concerns, if any, associated with its use. It is the user's responsibility to establish appropriate health and safety practices and determine the applicability of the regulatory limitations prior to its use. 2. Referenced documents (purchase separately) The documents listed below are referenced within the standard of the subject but are not provided as part of the standard. SAE Standards AMS2644 Inspection Material, Penetrating QPL-AMS-2644 Qualified Products of Inspection Materials, ASTM Standards D129 Sulfur Test Method in Oil Products (General High High Decomposition device method) D329 specification for acetone D770 Specification for isopropyl alcohol D808 Test method for chlorine in new and used petroleum products (High pressure decomposition device method) D1193 Specification for reagent water Method D1552 test for sulfur in petroleum products by high temperature combustion detection of suppressed ion ions or thermal conductivity detection (TCD) D4327 test method for water anions by chromatography of suppressed ions E433 Reference photographs for a liquid penetrating inspection E516 Practice to test thermal conductivity detectors used in gas chromatography E543 Specification for Agencies performing non-destructive tests E1208 Practice for fluorescent liquid penetrating tests through the lipophilic postemulsification process E1209 Practice for fluorescent liquid penetrating tests using the water washable process E1210 Practice for fluorescent liquid penetrating tests using hydrophilic postemuls Coding process E1219 Practice for penetrating testing fluorescent liquids through the removable solvent process E1220 Practice for penetrating tests visible through removable solvent process E1316 Terminology for non-destructive examinations E141 8 Practice for visible penetrating tests using the water washable process Guide E2297 for the use of UV-A light sources and meters and visible used in liquid penetrating methods and magnetic particles E3022 Practice for measuring the characteristics and emission requirements for UV-A LED lamps used in fluorescent penetrant and magnetic particle tests AIA Standard NAS-410 Certification and qualification of non-destructive test personnel APHA Standard 429 method for testing water and wastewater ISO Standard ISO 9712 Nonde rating and certification of NDT tests , General Principles Asnt Standards SNT-TC-1A Code ICS Code number 19.100 (non-destructive tests) UNSPSC Code Reference code to this standard DOI: 10.1520/E0165_E0165M-12 Citation Format ASTM E165 / E165M-12, Standard practice for liquid penetrating examination for general industry, ASTM International, Western Conshohocken, PA, 2012, www.astm.org back to the top you are reading a free preview Pages 7 through 16 are not shown in this preview. 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