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Winchester 97 only, remove the clamp that holds the magazine tube and barrel together (this clamp will no longer be used). For Winchesters only, if your magazine tube and barrel together (this clamp will no longer be used). For Winchesters only, if your magazine tube and barrel together (this clamp will no longer be used). website. Remove the 3 fastening screws from the attachment and slide the bayonet attachment onto the back of the leg on the attachment and the back of the leg is flush with the face of the magazine plug. This is just for Winchesters. For Stevens and Ithaca slide the fastening on the barrel until the end of bayonet lug (round stud that the bayonet ring glides over) is even with the muzzle end of the barrel. Leaves about 1/2 inch barrel that shows. Ensuring that the leg of the bayonet attachment is lined up with the trigger guard (centered) writer 3 marks in the bottom of the barrel by inserting a small rat tail file into each of the 3 screw mounting holes. Remove the attachment and file each groove just enough to have the screw erased (you do this by sliding on and removing the fastening and screws in the screw until it clears. Do this for all 3 screws. Be careful not to allow the slots to be too deep which could weaken the vessel. The screws should easily clear the vessel without forcing it when the groove is deep enough. Trying to force the screw can strip and or damage the wires in the attachment. MODEL 97 TRENCH GUN BAYONET ATTACHMENT, BECAUSE THESE ARE MADE IN-HOUSE, TO MAINTAIN QUALITY, WE ARE ONLY ABLE TO PRODUCE A CERTAIN AMOUNT WITHIN SHIPPING Frame. IF YOU ARE NOT WILLING TO WAIT 10 WEEKS, DO NOT PLACE AN ORDER. 6 ROW 29 HOLE HEAT SHIELD RIVETED TO TYPE W BAYONET ATTACHMENT WITH 6 STEEL RIVETS. WINCHESTER COPPER BEAD SIGHT. SLING SWIVEL AND 3 FASTENING SCREWS. 1913-1917 LONG BLADE BAYONET WILL FIT AND LOCK IN PLACE. SENT IN WHITE Now available: 4 row 19 hole heat shields. The 4 row 19 hole shield seems to have been replaced by the 6 row 29 hole model from between December 1941 to February 1942 until the end of production US Winchester Trench and Riot Guns by Joe Poyer. When ordering, give the bayonet lug which heat shield you want to attach to the bayonet lug. IMPORTANT: OUR 97 BAYONET ATTACHMENT ONLY FITS AN ORIG. WINCHESTER 97 SHOTGUN IT WILL NOT FIT ON A REPRO 195.00 \$207.00 INCLUDES SHIPPING, BECAUSE THESE ARE MADE IN HOUSE, TO MAINTAIN QUALITY, WE ARE ONLY ABLE TO PRODUCE A CERTAIN AMOUNT WITHIN THE SHIPPING TIME FRAME. IF YOU ARE NOT WILLING TO WAIT 10 WEEKS, DO NOT PLACE AN OVERWHELMING INFLUX OF ORDERS, WE HAVE TEMPORARILY SUSPENDED THE ACCEPTANCE OF NEW ORDERS. KEEP THE WEBSITE ON HOLD WHEN WE ACCEPT ORDERS AGAIN. THANK YOU!*** Payment instructions TRENCH GUN BUTT STOCK SLING SWIVEL PRICE: \$36.00 includes shipping payment instructions This is the correct 1-3/8 inch long butt stock sling sling swivel for original Winchester 97 and Model 12 trench guns. It's also perfect for your conversion project. Comes with 2 wooden screws. Winchester 97 Magazine Plug (Click to view) Winchester Model 12 - M12 Trench Gun Heat Heat Shield W/Bayoft LugSold date:02-Jul-2019 Source:ebay Winchester M - 1 000897 Trench Gun Ventilated Barrel Jacket Heat ShieldSold date:10-Aug-2020 Source:ebay Winchester 1200 Trench Gun Heat Shield/Bayonet Bayonet Bayo Model GunSold date:27-Sep-20199 Source:ebay Winchester Model 1897 Trench & Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date ScabbardSold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date Scabbard Date Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Date Scabbard Sold date:27-Aug-2020 Source:ebay Winchester 1917 & Trench Gun Wwi Bayonet Dated 1917 W/1918 Dated 1 Winchester 1897 Trench Gun W/ Heat Shield And Bayonet LugSold date:06-Jul-2019 Source:ebay Wwi Wwii Winchester 18 97 M12 M97 Trench Shotgun Heat Shield Replacement 4 HoleSold date:18-Dec-2019 Source:ebay Non-Commercial License (and Crown Copyright License) If You do not accept these Terms and Conditions please refrain from making any Non-Commercial Use of Our Crown Copyright Content, which is otherwise not permitted by law. 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